WITTEN FASTENERS

121 SERIES

THREADED INSERT, BLIND, FLANGED HEAD STYLE LIGHT DUTY - PRESS IN

TABLE I

- r too line 1									
CODE	Т	Α	В	INSTL					
NO.	THREAD	DIA DIA		HOLE					
		+.005/000		+.005/000					
632	6-32 UNC	.245	.375	.250					
832	8-32 UNC	.245	.375	.250					
1032	10-32 UNF	.307	.437	.312					
420	1/4-20 UNC	.370	.500	.375					
428	1/4-28 UNF	.370	.500	.375					
518	5/16-18 UNC	.432	.562	.437					
524	5/16-24 UNF	.432	.562	.437					
616	3/8-16 UNC	.495	.625	.500					
624	3/8-24 UNF	.495	.625	.500					

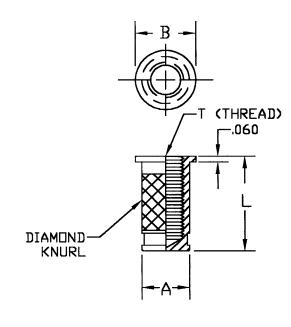


TABLE II

DASH	L ±.03	MINIMUM FULL THREAD DEPTH							
NO.	LENGTH	#6	#8	#10	1/4	5/16	3/8		
-6	.375	.225	.225	.175					
-7	.437	.276	.287	.237					
-8	.500	.276	.328	.300	.225				
-10	.625	.276	.328	.375	.350	.350	.350		
-12	.750	.276	.328	.375	.475	.475	.475		
-14	.875	.276	.328	.375	.500	.600	.600		
-16	1.000	.276	.328	.375	.500	.625	.725		

EXAMPLE: PART NUMBERING SYSTEM

