

150 SERIES - "SPIRAL RIB"

THREADED INSERT, BLIND, REGULAR HEAD STYLE HEAVY DUTY,
"HIGH PERFORMANCE"

TABLE I

CODE NO.	T THREAD	A DIA ±.010	B SELF-LK ±.06	C DIA ±.010	INSTL HOLE +.010/ -.000
632	6-32 UNJC -3B	.490	.12	.460	.500
832	8-32 UNJC -3B	.490	.12	.460	.500
1032	10-32 UNJF - 3B	.520	.12	.490	.530
420	1/4-20 UNJC-3B	.583	.16	.553	.593
428	1/4-28 UNJF-3B	.583	.16	.553	.593
518	5/16-18 UNJC-3B	.646	.20	.616	.656
524	5/16-24 UNJF-3B	.646	.20	.616	.656
616	3/8-16 UNJC-3B	.708	.20	.678	.718
624	3/8-24 UNJF-3B	.708	.20	.678	.718
714	7/16-14 UNJC-3B	.771	.20	.741	.781
720	7/16-20 UNJF-3B	.771	.20	.741	.781
813	1/2-13 UNJC-3B	.833	.20	.803	.843
820	1/2-20 UNJF-3B	.833	.20	.803	.843

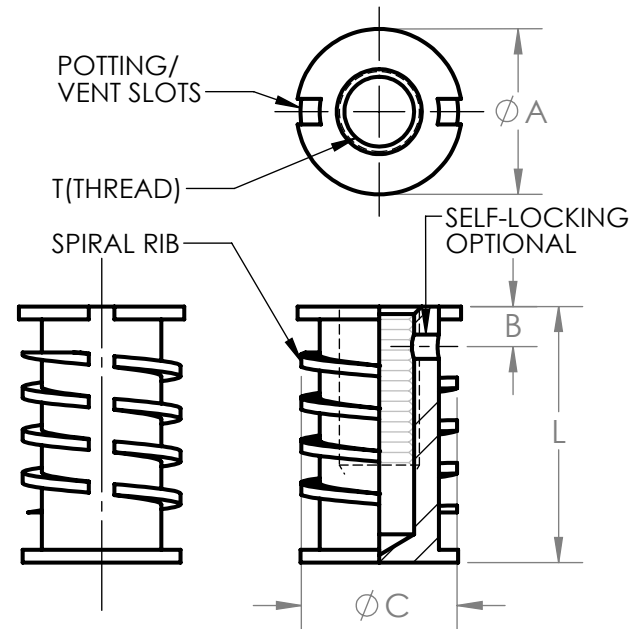


TABLE II

DASH NO.	L±.030 LENGTH	MINIMUM FULL THREAD DEPTH							
		#6	#8	#10	1/4	5/16	3/8	7/16	1/2
-5	.312	.162	.162	-	-	-	-	-	-
-6	.375	.225	.225	.175	-	-	-	-	-
-7	.437	.276	.287	.237	-	-	-	-	-
-8	.500	.276	.328	.300	.225	-	-	-	-
-10	.625	.276	.328	.375	.350	.350	.350	-	-
-12	.750	.276	.328	.375	.475	.475	.475	.400	.400
-14	.875	.276	.328	.375	.500	.600	.600	.525	.525
-16	1.000	.276	.328	.375	.500	.625	.725	.650	.650
-18	1.125	.276	.328	.375	.500	.625	.750	.775	.775
-20	1.250	.276	.328	.375	.500	.625	.750	.874	.900
-22	1.375	.276	.328	.375	.500	.625	.750	.874	1.000
-24	1.500	.276	.328	.375	.500	.625	.750	.874	1.000

NOTES:

1. THREADS PER AS8879, CLASS 3B
2. PATENT NO. 4,941,785 AND 5,082,405
3. NO. OF SPIRAL RIBS VARIES WITH LENGTH
4. INSTALLATION TABS INCLUDED

150 - 428 - L - 12 - SS

MATERIAL & FINISH:

A = ALUM ALLOY (CHEM FILM FINISH, 1A)
A3= ALUM ALLOY (CHEM FILM FINISH, 3)
C = CARBON STEEL (CAD PLATE FINISH)
Z = CARBON STEEL (ZINC PLATE)
SS = STAINLESS STEEL (PLAIN FINISH)
SP = STAINLESS STEEL (PASSIVATE)
SPV = STAINLESS STEEL (SILVER)

LENGTH DASH NO. (TABLE II)

ADD "LK" FOR SELF-LOCK (NYLON)
ADD "L" FOR SELF-LOCK (METALLIC CRIMP)

THREAD CODE NO. (TABLE I)

SERIES PREFIX