TABLE I

<table>
<thead>
<tr>
<th>FIRST DASH NO</th>
<th>Ø A +.000 - .010</th>
<th>Ø B</th>
<th>ØC</th>
<th>ØD CLEARANCE HOLE</th>
<th>J BASIC</th>
<th>K MIN</th>
<th>L (α) MIN</th>
<th>INSTALLATION HOLE SIZE</th>
</tr>
</thead>
<tbody>
<tr>
<td>-06</td>
<td>.560</td>
<td>.30</td>
<td>.280</td>
<td>.139 - .145</td>
<td>.367</td>
<td>.260</td>
<td>.250</td>
<td>.561 - .566</td>
</tr>
<tr>
<td>-4</td>
<td>.685</td>
<td>.37</td>
<td>.507</td>
<td>.256 - .263</td>
<td>.467</td>
<td>.360</td>
<td>.312</td>
<td>.686 - .691</td>
</tr>
<tr>
<td>-5</td>
<td>.685</td>
<td>.47</td>
<td>.625</td>
<td>.315 - .322</td>
<td>.467</td>
<td>.360</td>
<td>.312</td>
<td>.686 - .691</td>
</tr>
<tr>
<td>-6</td>
<td>.841</td>
<td>.50</td>
<td>.750</td>
<td>.376 - .383</td>
<td>.591</td>
<td>.484</td>
<td>.375</td>
<td>.842 - .847</td>
</tr>
</tbody>
</table>
MINIMUM LENGTH WHICH MAY BE SPECIFIED.


CODING:  NO LETTER AFTER BASIC NUMBER INDICATES CARBON STEEL, CADMIUM PLATED. SUFFIX A TO BASIC NUMBER INDICATES AL ALLOY ANODIZED. SUFFIX C TO BASIC NUMBER INDICATES CRES, PASSIVATED. FIRST DASH NUMBER INDICATES CLEARANCE HOLE SIZE SEE TABLE I. SUFFIX K TO FIRST DASH NUMBER INDICATES COUNTERSUNK TYPE. SECOND DASH NUMBER INDICATES LENGTH IN THOUSANDTHS.

EXAMPLE OF PART NUMBER:

NAS1834-3-500  CARBON STEEL, CADMIUM PLATED, .500 LONG WITH THRU CLEARANCE HOLE FOR .1900 BOLT.
NAS 1834C4-500  CRES, PASSIVATED, .500 LONG, WITH THRU CLEARANCE HOLE FOR Ø .2500 BOLT
NAS 1834C4K1250  CRES, PASSIVATED, 1.250 WITH COUNTERSUNK THRU CLEARANCE HOLE FOR Ø .2500 BOLT.

NOTES:

1. TOLERANCES UNLESS OTHERWISE SPECIFIED:
   .XXX = ±.010
   .XX = ±.02

2. AN ADHESIVE BACKED INSTALLATION TAB NAS 1837 (PLASTIC WITTEN 2007) SHALL BE FURNISHED WITH EACH INSERT.

3. BURRS CAUSED BY MACHINING POTTING HOLES OR SLOTS PERMISSIBLE UNDER FLANGE.


5. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.

6. EXTERNAL CONFIGURATION OPTIONAL IN THIS AREA FOR SHORT LENGTHS THROUGH .375.

7. STRAIGHT OR DIAMOND ANTI-ROTATIONAL KNURL. (MANUFACTURER'S OPTION)

8. POTTING AND VENT HOLES OR SLOTS. (MANUFACTURER'S OPTION)

9. ALL DIAMETERS TO BE CONCENTRIC (SAME AXIS) WITHIN .010".

10. DIMENSIONAL LIMITS APPLY AFTER PLATING.