

WITTEN FASTENERS

2235 SERIES POTTED RIVET NUT

APPLICATION - "THESE FASTENERS ARE DESIGNED TO BE PULLED AND EPOXIED IN PLACE."

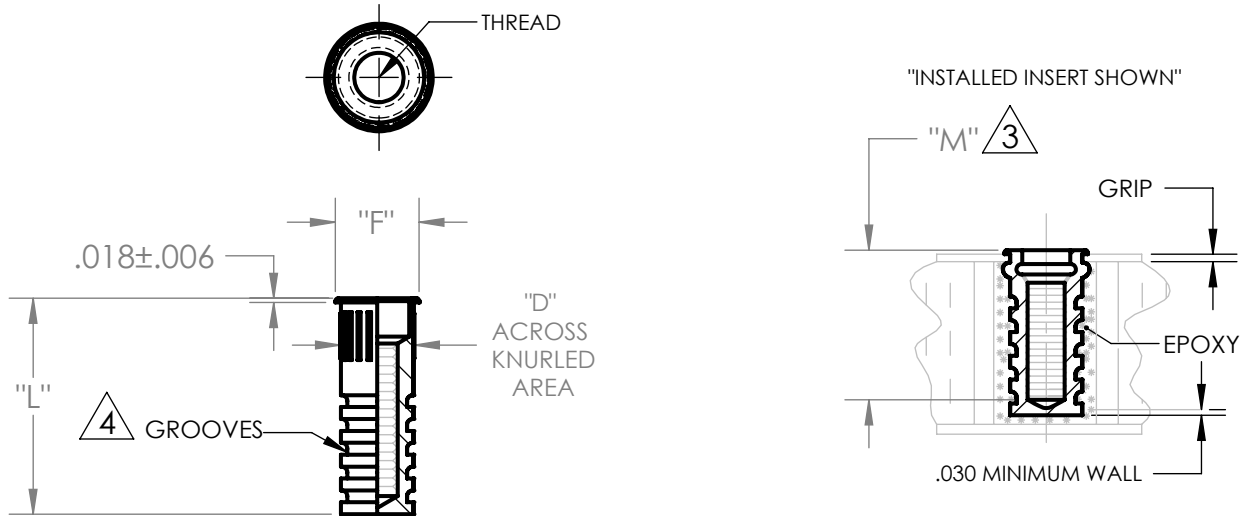


TABLE I

THREAD CODE	THREAD SIZE	"D" +.000/-0.006	"F" +.030/-0.000	M \triangle 3	INSTALLATION HOLE
1032	.190-32UNJF-3B	.296	.326	.330	.297 - .303
420	.250-20UNJC-3B	.390	.420	.390	.390 - .396
428	.250-28UNJF-3B	.390	.420	.390	.390 - .396
518	.312-18UNJC-3B	.530	.560	.370	.531 - .537
524	.312-24UNJF-3B	.530	.560	.370	.531 - .537
616	.375-16UNJC-3B	.530	.560	.370	.531 - .537
624	.375-24UNJF-3B	.530	.560	.370	.531 - .537

(EXAMPLE) **PART NUMBER CODE:**

SERIES _____ 2235-428-1.125-C-060
THREAD CODE _____
INSERT LENGTH _____
FINISH (TO BE SPECIFIED) _____
 (C=CAD PLATE)
GRIP LENGTH (TO BE SPECIFIED) _____
 (TOLERANCE \pm .025")

NOTES:

1. MATERIAL IS 1008 CARBON STEEL PER ASTM-A-108
2. GRIP RANGE :
MINIMUM SKIN THICKNESS = .030
MAXIMUM SKIN THICKNESS = .300

\triangle 3 "M" DENOTES MINIMUM THREAD DEPTH, BASED ON .030 GRIP & .75 LONG INSERT

\triangle 4 NUMBER OF GROOVES VARY WITH LENGTH