

WITTEN FASTENERS

180 SERIES THREADED INSERT, THRU, REGULAR HEAD STYLE (NAS 1833 EQUIVALENT)

TABLE I

CODE NO.	T THREAD	A DIA +.000/-.010	B SELF-LK ± .06	C DIA	J DIA	INSTL HOLE
632	6-32 UNC	.560	.12	.300	.367	.561-.566
832	8-32 UNC	.560	.12	.300	.367	.561-.566
1032	10-32 UNF	.560	.12	.300	.367	.561-.566
428	1/4-28 UNF	.685	.14	.375	.467	.686-.691
524	5/16-24 UNF	.685	.16	.475	.467	.686-.691
624	3/8-24 UNF	.841	.22	.500	.591	.842-.847

TABLE II

SEE NOTE 4

DASH NO.	"L", LENGTH ±.010
-4	.250
-5	.312
-6	.375
-7	.437
-8	.500
-9	.563
-10	.625
-11	.687
-12	.750
-13	.812
-14	.875
-15	.937
-16	1.000

EXAMPLE: PART NUMBERING SYSTEM